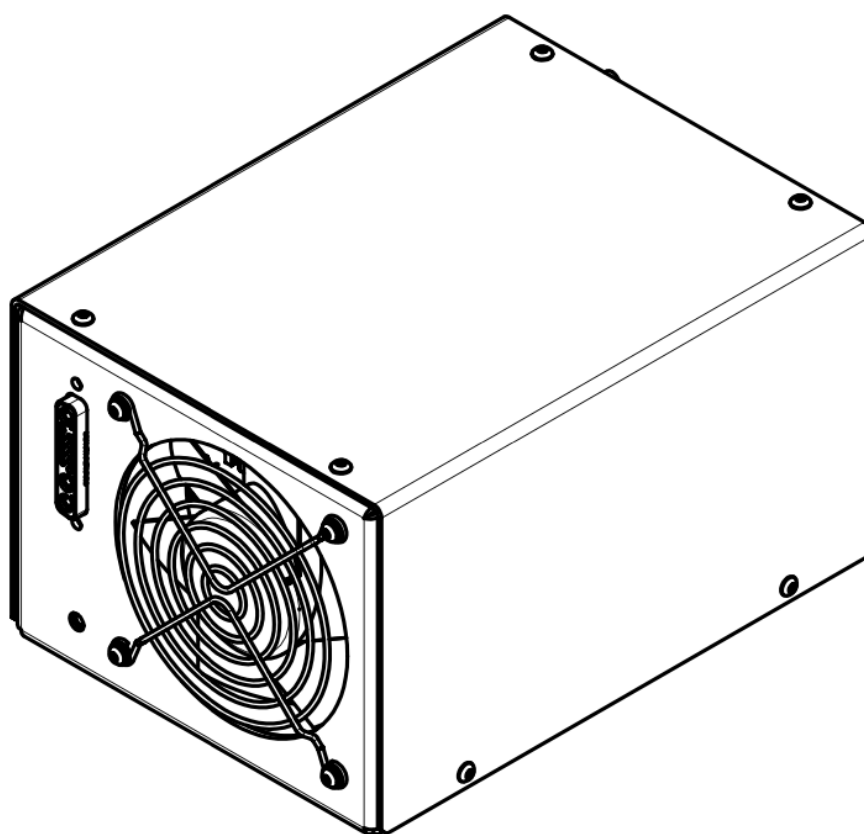


## FLD-mini flashlamp driver

### User manual



**Warning!** This equipment produces high voltages and can be dangerous.  
Please read user manual before starting operations.

## Description

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FLD-mini is a miniature all-in-one flashlamp driver especially designed to driver solid-state lasers like flashlamp pumped Nd:YAG. Driver's major features are:

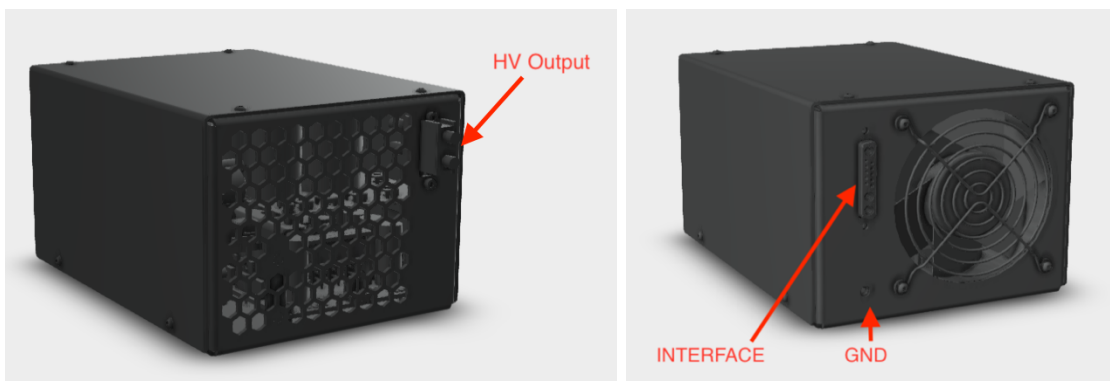
- 24VDC input
- Maximal output power –300W
- Maximal output voltage – 450V (base version), 500V (on request)
- Embedded 2mF capacitor bank
- Flashlamp triggering and simmering circuits

Base interface is RS-232 (RS-485 is available on request). Simple PC software is supplied together with the controller.

Driver is forced air cooled with embedded fan.

## Appearance

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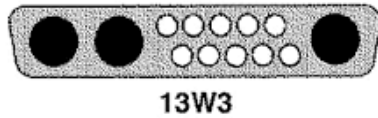
## Connections, signals, signal descriptions

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**INTERFACE:** 13 pin mixed D-SUB connector of 13W3 type

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24VDC power and all the control signals to be connected here.



PIN (color)	DESIGNATION	DESCRIPTION
1, 2 (black)	RS-232 GND	Controlling device to be connected here via RS-232 interface.
3 (orange)	RS-232 RX	
4 (blue)	RS-232 TX	
5 (green)	IDC	Door-interlock connection. Should be pulled to the ground to allow the operations.
6 (violet)	Fault	Indication of the internal failure of the module. Module rises Fault in the next cases: <ul style="list-style-type: none"><li>- Overheating</li><li>- Unable to charge capacitors</li><li>- Unable to trigger flashlamp</li><li>- Other failures</li></ul>
7 (white/blue)	Synchro IN	Incoming synchronization pulses should be applied to this pin if module is run in external synchronization mode.
8 (white)	Synchro OUT	Synchro output signal coincided with pulse applied to the flashlamp (other on request))
9, 10 (black)	Interface Return	Common return of all interface circuits
A1 (yellow/green)	GND	Protective grounding to be connected here.
A2 (red)	24VDC	24VDC power supply to be connected here.
A3 (black)	24VDC return	Maximal current consumption 17A.

**HV OUTPUT:** Proprietary connector by OEM Tech

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Flashlamp to be connected here.

**Red** wire – HV OUTPUT positive (to flashlamp anode)

**Black** wire – HV OUTPUT negative (to flashlamp cathode)

**GND:** M4 thread

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Module should be grounded using this thread. It should be done before powering up the module.

### Grounding policy

By default HV OUTPUT negative, 24VDC return and Interface return are interconnected to each other, but isolated from the chassis ground.

RS-232 interface is optically isolated.

Other grounding policies are available on request.

## Specifications

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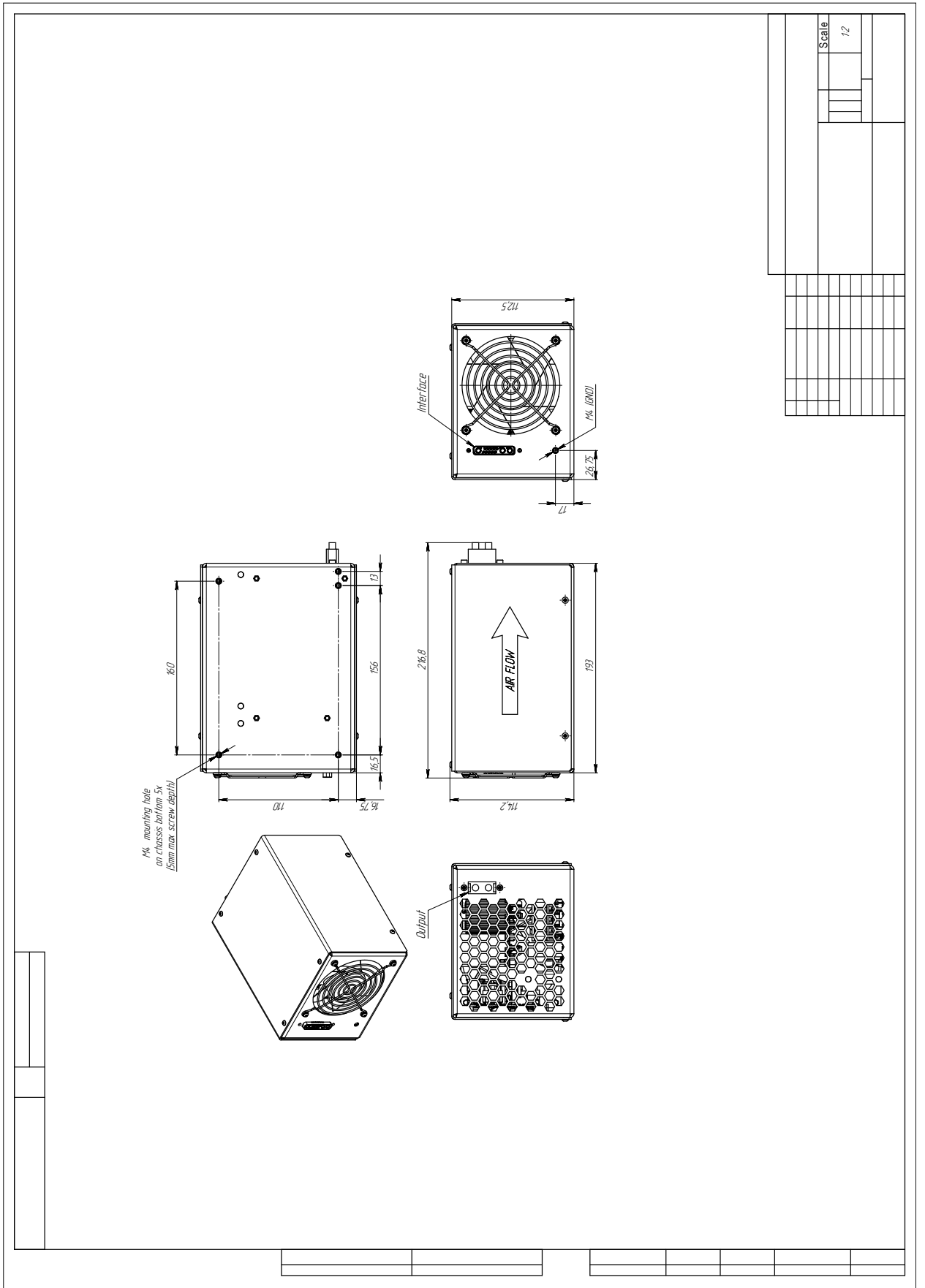
### ELECTRICAL

<b>+24VDC INPUT:</b>	
Input voltage	+24VDC
Current consumption	17A max
<b>PULSE PARAMETERS:</b>	
Max. voltage	450V, 500V ( <i>user selectable</i> )
Max. discharge current	500A
Max. average power	300W
Min. pulse width, max. pulse width	50us-1000us
Max. rep. rate	1-30Hz
<b>WIRE INSULATION NOTE:</b>	
For flashlamp connections	Due to serial triggering with 10kV pulses additional insulation (e.g. with silicone tubing) or spacing (e.g. with spiral bundle hose) of L- wire is required
<b>SIMMER PARAMETERS:</b>	
Simmer current	500 mA ( <i>100-800 mA on request</i> )
Max output voltage	300 V
Max output power	100 W
Open circuit voltage	1500 V
<b>FLASHLAMP TRIGGERING PARAMETERS:</b>	
Triggering method	Serial triggering with embedded transformer ( <i>external triggering on request</i> )
Pulse energy / triggering voltage	~160mJ / 10kV negative to L- ( <i>other on request</i> )
Triggering pulse width	~1 us
Restrike rate	A few Hertz (automatically adjusted)
<b>COOLING</b>	Forced air cooling with embedded fan
<b>PROTECTIONS</b>	From overheating of internal components
<b>ENVIRONMENTAL:</b>	
Operation temperature	0 ... +40 °C
Storage temperature	-20 ... +60 °C
Humidity	90%, non-condensing

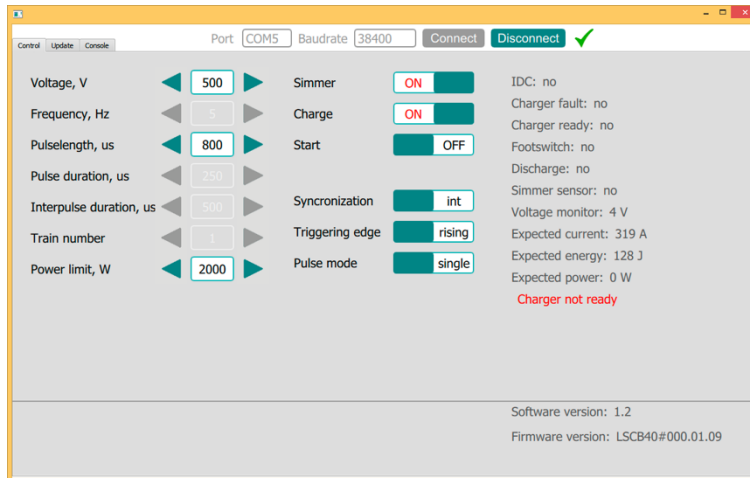
### MECHANICAL

<b>Size (LxWxH)</b>	As per dimensional drawing (see below)
<b>Weight</b>	Approx. 2.0 kg (w/o cables)

# DIMENSIONAL DRAWING



## Software description



**Voltage** – sets the desired output voltage (V)

**Frequency** – sets the desired repetition rate of flashes (Hz)

**Pulse length** – sets the desired pulse width (us)

**Charge** – turns capacitor charging module on and off

**Simmer** – turns simmer supply on and off

**Start** – enables and disables flashes at HV output

**Synchronization** – select synchronization mode – **Internal synchronization** / **External synchronization**

In **Internal synchronization mode** flashes are defined by internal MCU

In **External synchronization mode** flashes are defined by external signal applied to SYNC IN signal of INTERFACE connector

**Triggering edge** – in **External synchronization mode** defines the triggering edge of synchronization signal – either rising edge or falling edge

**IDC** – status of Door Interlock (IDC signal of INTERFACE connector) – flashes are prohibited if IDC loop is open

**Charger fault** – internal fault status of the capacitor charging power supply

**Charger ready** – Ready signal of the capacitor charging power supply

**Discharge** – status of discharge resistors

**Voltage monitor** – the actual voltage on the embedded capacitor bank

**Expected current** – the calculated current through the flashlamp (calculations are based on Voltage and Flashlamp impedance K0 values)

**Expected energy** – the calculated flash energy (calculations are based on Voltage, Flashlamp impedance K0 and Pulse length values)

**Expected power** – the calculated power through flashlamp (calculations are based on Voltage, Flashlamp impedance K0, Pulse length and Frequency values)

**Lamp impedance K0** – value from flashlamp d/s

## RS-232 protocol description

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RS-232 connection parameters: 38400 bps, 8 data bit, 1 stop bit, no parity

Command format is: {command} {data (optionally)} {end-of-line}

- Command is 1 or 2 character long (see list below)
- Data is ASCII-string, command and data must be separated with space (space symbol)
- End-of-line symbols are \n or \r\n

List of available commands:

- v – sets the desired output voltage (in volts, example «v 300»)
- p – sets the desired pulse width (in us, example «p 250»)
- f – sets the desired pulse repetition rate (in hz, example «f 0.5»)
- V, P, F – return the corresponding set points
  
- x – sets the synchronization mode («x 0» – internal, «x 1» – external)
- t – sets triggering edge in external synchronization mode («t 0» – rising, «t 1» – falling)
- X, T – return the corresponding set points
  
- s – turns the simmer supply on and off («s 1» – on, «s 0» – off)
- c – turns the capacitor charging module on and off («c 1» – on, «c 0» – off)
- r – enables / disables the output («r 1» – enables)
- S, C, R – returns the corresponding value set point
  
- h – sets maximal power limit (in watts, example «h 1000»)
- H – returns the corresponding set point
- !i – sets maximal current limit (in amps, example «!i 1000»)
- !I – returns the corresponding set point
- !k0 – sets flashlamp impedance used for calculations (in  $\text{VA}^{-1/2}$ , example «!k0 28»)
- !K0 – returns the corresponding set point
  
- mV – voltage monitor (volts)
- mF – returns fault state (0 – no fault, 1 – fault)
- mR – returns ready state (status of the capacitor charging module, 0 – not ready, 1 – ready)
- mI – returns IDC state (0 – open, 1 – closed)
- mS – returns simmer sensor state (0 – off, 1 – on)
- mD – returns state of embedded discharging resistors (0 – no discharge, 1 – discharging)
- mJ – returns error code
- mP – returns expected power (watts)
- mC – returns expected current (amps)
- mE – returns expected energy (joules)

## Presets

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Parameter	Minimum (*)	Maximum (*)	Increment (*)	Default value (**)
Output voltage, V	100	V <sub>MAX</sub>	1	200
Pulse width, us	50	1000	1	200
Rep. rate, Hz	1	30	0.1	1
K0, VA <sup>-1/2</sup>	5	50	0.1	20
Power limit, W	100	300	1	300

(\*) Other values are available on request  
(\*\*) Might be set in accordance with your application (if known)

## Operations

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1. Before starting the operations please check if the states of the following commands match your application and re-set their values if necessary:

Parameter	Comment
x	internal or external synchronization
t	(in external synchronization mode) external synchronization trigger edge
!k0	impedance of your flashlamp
h	output power limitation

2. Set main parameters – v, p, f
3. Enable capacitor charger – c
4. Trigger flashlamp/flashlamps – s
5. Enable flashes – r

To shut down the driver:

1. Disable flashes – “r 0”
2. Disable simmer – “s 0”
3. Disable the capacitor charger – “c 0”
4. Then remove 24VDC power from the driver